



**Quicksilver Lubrication/Sealant Application Points**

- Power Trim and Steering Fluid (92-90100A12)
- Loctite 271 (Obtain Locally)
- Liquid Neoprene (92-25711-2)

NOTE: Lubricate all O-rings and seals with

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-		824051	POWER TRIM PUMP	1		
1		811666A	1 SHOCK ROD ASSEMBLY	1		
2		813428	1 CYLINDER END CAP	1		
3		813432A	3 CYLINDER SEAL KIT	1		
4		810776	1 MEMORY PISTON KIT	1		
5		811669A	1 CYLINDER	1		
6		811678A	6 SCREW AND SEAL KIT	1		
7		809901A	2 PUMP/MANIFOLD	1		
8		823180A	1 ROCKER ARM	1		
9	10	813436	1 SCREW KIT	1		
10		811671	1 DRIVE SHAFT	1		
11		811626A	3 SEAL KIT (W/CASE BOLTS)	1		
12		811673	1 RESERVOIR	1		
13	22	813435	1 PLUG KIT	1		
14		813442A	2 RELIEF VALVE KIT	1		
15		811624	1 FRAME AND FIELD KIT	1		
16		811627	1 ARMATURE KIT	1		
17		12665	1 BRUSH SPRING KIT	1		
18		811625	1 BRUSH CARD KIT	1		
19	17	818898	1 ANCHOR PIN	1		
20	17	821539	2 GROOVE PIN	2		
21		99625	1 SHAFT	1		
22		818298A	1 ANODE ASSEMBLY	1		
23	10	40003	30 SCREW	2		
24	12	29245	2 WASHER	2		
25	84	17201A	2 TRIM HARNESS ASSEMBLY	1		
26	10	817626	2 SCREW	2		
27		69205	2 C-WASHER	2		
28	54	22875	2 CLAMP	2		
29	89	818997A	1 SOLENOID	2		
30	23	818968	4 BUSHING	4		
31	25	818967	4 GROMMET	4		
32	10	40011109	4 SCREW	4		
33	12	40023	14 WASHER	4		
34	11	26419	4 NUT (8-32 BRASS)	4		
35	13	26992	4 LOCKWASHER	4		
36	11	64015	4 NUT (1/4 - 20)	4		